

Work Order ID 130336

130336

Page 1

March-06-15 8:06:17 AM

Item ID: D350-578-015 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bearpaw Installation - Run-on Landing Wearplate Compatible
 Start Date: 3/06/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 3/13/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-578	G								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-578-015 CHG001								
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							
Quality Control									

ML5 1509-16

DAS 28 9-89 MAY 26 2015

1002
ECN15832

DAS 28 9-89 MAR 13 2015

DAS 28 9-89

DAS 28 9-89 MAY 26 2015

Work Order ID 130336

March-06-15 8:06:17 AM

130336

Page 2

Item ID: D350-578-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bearpaw Installation - Run-on Landing Wearplate Compatible

Start Date: 3/06/15 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/13/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

0.00

180

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-578-015 Location: P6012

DAS
6
9-89

JUN 07 2015
05

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

MLJ JUN 05 2015

Check
Date Put

12x
~~02529 B128950~~
12x
~~02574 B129934~~

DAS
66
9-89

MLJ JUN 05 2015

Tuesday, May 26, 2015 7:52:32 AM

130336

D350-578-015

Required Date: 3/13/2015

Required Qty: 1.00

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2274 *D2274* Radius Block		Manufactured	No				Each	567.0000		12		DAS 6 9-89	DAS 26 9-89
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				FG			12			132769			
				86855			12						
				ST006			420						
				102156			2						
				106191			46						
				108466			12						
				127579			312						
				128474			36					DAS 6 9-89	
				129934			12						
				ST012a			135						
				131031			135						
D2529 *D2529* Washer		Manufactured	No				Each	26.0000		12			DAS 26 9-89
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST008			26						
				128950			26					DAS 6 9-89	
D2432-3 *D2432-3* 206 (24") Bearpaw		Manufactured	No				Each	1.0000		2			DAS 26 9-89
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST476			1						
				119506			1						

Picklist Print

March-06-15 8:06:16 AM

Page 2

Work Order ID: 130336

130336

Parent Item: D350-578-015

D350-578-015

Parent Item Name: Bearpaw Installation - Run-on Landing Wearplate Compatible

Start Date: 3/06/15

Required Date: 3/13/15

Start Qty: 1.00

Required Qty: 1.00

D4011-1 Manufactured No

Each 9.0000 6

D4011-1

Clamp, Short

Rev C

DAS
28
9-89

Location Loc Qty Loc Code

ST542 9
113078 3
114217 2
119425 4

**

130923 MAY 01 2015

D4012-1 Manufactured No

Each 9.0000 6

D4012-1

Cushion

Rev C

DAS
28
9-89

Location Loc Qty Loc Code

FG 4
97172 4
ST545 5
119517 2
129619 3

**

B131213.

DAS
06
9-89

131213 MAY 01 2015

AN4-20A Purchased No

Each 131.0000 12

AN4-20A

Bolt

** AN4-17A*

DAS
28
9-89

Location Loc Qty Loc Code

GA 51
116419 51
ST342 80
131677 80

**

131377

MAR 13 2015

DAS
06
9-89

DAS
26
9-89

March-06-15 8:06:17 AM

Shop Packet Print

Page 2

Picklist Print

March-06-15 8:06:17 AM

Page 3

Work Order ID: 130336

130336

Parent Item: D350-578-015

D350-578-015

Parent Item Name: Bearpaw Installation - Run-on Landing Wearplate Compatible

Start Date: 3/06/15

Required Date: 3/13/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

Each

4,714.000

12

NAS1149D0463.J

WASHER

DAS
06
9-89

DAS
26
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CA	397	
M129682	397	
GA	264	
M129390	264	
ST260a	3000	
M131624	3000	
ST269	1053	
M129390	510	12
M130799	543	

MS21042L4

Purchased

No

Each

3,355.000

12

MS21042L 4

Locknut

DAS
06
9-89

DAS
26
MAR 13 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001	42	
m124231	42	
GA	644	
m127813	644	
ST260a	1140	
m130799	56	
m131340	1084	
ST305	1529	
426	426	
m128300	8	
m128798	4	
m130922	97	
m131618	994	12

March-06-15 8:06:17 AM

Shop Packet Print

Page 3

Ref. only

DAS
28
300

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit